

S115247



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Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200
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D350-567-145
Job Sheet 184025



Part No: D350-567-145

Job Qty: 1 ea

Part Name: Floor Window Close Out (AS350 B3e)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No: RA153

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: B148986

Note: DWG REV F IPP REV:A 13.04.01 AS PER DSI9590 REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Stores/Pkg-2		met. 18.00.02
110	Packaging	1 pcs	10/12/18	10/12/18	0.00	0.00	Packaging1-3		OCT 02 2018
120	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC4		OCT 02 2018
130	Packaging	1 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-1		DAS 21 OCT 03 2018
135	DC	1 pcs	10/12/18	10/12/18	0.00	0.00	DC		DAS 21 OCT 03 2018
140	QC21-FG	1 Ea	10/12/18	10/12/18	0.00	0.00	QC21		DAS 21 9-39 OCT 03 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-567-145 Location:FG033
Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-567-145 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	90-Start up Operation	
AN525-10R6	Screw	2 Ea (2 ea)	90-Start up Operation	
AN525-832R7	Screw	2 Ea (2 ea)	90-Start up Operation	
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	90-Start up Operation	Seal 1515
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	90-Start up Operation	
D4435-9	Bracket	2 Ea (2 ea)	90-Start up Operation	
D4436-041	Aft Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	
D4441-1	Rubber Seal	2 ft (2 ea)	90-Start up Operation	
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 Ea (1 ea)	90-Start up Operation	
D4971-041	T/R Bellcrank Cover Assembly	1 Ea (1 ea)	90-Start up Operation	
D5075-041	Fwd Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	
MS21042L06	Nut	7 Ea (7 ea)	90-Start up Operation	
MS21042L06	Nut	2 Ea (2 ea)	90-Start up Operation	
MS21042L3	Nut	5 Ea (5 ea)	90-Start up Operation	
MS21059L3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	
MS335206-229	Screw	7 Ea (7 ea)	90-Start up Operation	
NAS1149F0332P	Washer	10 Ea (10 ea)	90-Start up Operation	
NAS1149FN616P	Washer	14 Ea (14 ea)	90-Start up Operation	
NAS1149FN816P	Washer	2 Ea (2 ea)	90-Start up Operation	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	5	293	0
	AN525-10R6	2	144	0
	AN525-832R7	2	95	0
	CB200	1	18	0
	D3802-1	2	149	0
	D4435-9	2	8	0
	D4436-041	1	4	0
	D4441-1	2	547	0
	D4730-020-030	1	16	0
	D4971-041	1	5	0
	D5076-041	1	4	0
	MS21042L06	7	104	0
	MS21042L08	2	2,540	0
	MS21042L3	5	3,017	0
	MS21059L3	2	208	0
	MS35206-229	7	95	0
	NAS1149F0332P	10	3,011	0
	NAS1149FN616P	14	201	0
	NAS1149FN816P	2	188	0
Part Specifications				
Specifications could not be found.				

Plex 10/1/18 4:05 PM Dart.Gagnon.Michelle

Inspection Sheet Complete

RA153

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D350-567-145	B148986	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK	S032817	Kit complete with no damage but open by customer. Scrap and replace expired CB200 Repackage as per PPP. Stock with new batch number at CHG 001. Add new labels and paper work.
D1038-58B	B137984	1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK	S032818	Part return with no damage. Return in stock. I.D. with new batch at Rev B.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 22-Aug-18

Change Record

PAGE 1 OF 1

Part Number: D350-567-145

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e)

[illegible]

2.0 Parts List

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-567-141	FLOOR WINDOW CLOSE-OUT KIT (REGULAR SEATS)
	X		D350-567-143	FLOOR WINDOW CLOSE-OUT KIT (ENERGY ATTENUATING SEATS)
		X	D350-567-145	FLOOR WINDOW CLOSE-OUT KIT (AS 350 B3e)
1	1	1	D3802-1-024	SEAL (24")
1	1		D4434-041	FWD BRACKET ASSEMBLY
1	1		D4434-047	COVER ASSEMBLY
1			D4435-045	T/R BELLCRANK COVER ASSEMBLY
2	2	2	D4435-9	BRACKET
1	1	1	D4436-041	AFT BRACKET ASSEMBLY
1	1	1	D4441-1-240	RUBBER SEAL (24")
		1	D4730-020-030	VELCRO STRIP
	1	1	D4971-041	T/R BELLCRANK COVER ASSEMBLY
		1	D5076-041	FWD BRACKET ASSEMBLY
7	5	5	AN3-3A	BOLT
2	2	2	AN525-10R6	SCREW
2	2	2	AN525-832R7	SCREW
		1	CB 200	3.5g ACRYLIC ADHESIVE
7	7	7	MS21042L06	NUT (OR MS21042-06)
2	2	2	MS21042L08	NUT (OR MS21042-08)
5	5	5	MS21042L3	NUT (OR MS21042-3)
2	2	2	MS21059L3	NUTPLATE
7	7	7	MS35206-229	SCREW
12	10	10	NAS1149F0332P	WASHER (AN960-10L)
14	14	14	NAS1149FN616P	WASHER (OR AN960-6L)
2	2	2	NAS1149FN816P	WASHER (OR AN960-8L)

3.0 Weight and Balance

The following is the net weight increase associated with the D350-567-141/-143/-145 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-567-141/-143/-145 Floor Window Close-out Kit	3.9 lb 1.77 kg	17.9 in 0.45 m	69.8 in-lb 0.80 m-kg	65.5 in 1.66 m	255.5 in-lb 2.94 m-kg

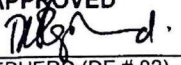
4.0 Installation Procedure

Notes:

- Figure 2 shows the general arrangement and installation of the D350-567-141/-143/-145 Close-out Kits. The procedure that follows outlines the step-by-step procedures for installing the kit with reference photos from the initial installation.
- In conjunction with this modification, it is acceptable to remove the interior floor windows as applicable. Note that the structural reinforcement around the window opening is still required.
 D350-567-115 - OK to remove D3295-041
 D350-567-031 - OK to remove D3212-1
 D350-567-011 - OK to remove D2214
 D350-567-021 - OK to remove D2951
- It is acceptable to drill/trim the D350-567-141/-143/-145 Close-out Kits as required to improve fit.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 15.01.12
CERT. NO.: SH92-18
ISSUE NO.: 6

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. F
MFG. APPR.	N/A	DSI 9590	SHEET 2 OF 19
APPROVED		TITLE	SCALE
DE APPR.		FLOOR WINDOW CLOSE-OUT KIT NTS	
DATE	15.01.12	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

everything complete just change
CB200 (date exp.).



RETURN AUTHORIZATION

Date: 10-Jan-2018
Customer Name: Dart
Customer Code:
Telephone No:
E-mail Address:
Contact Name:
Issued by: Jennifer Renwick

DART RA Number: RA153
Reason: Lost Part
Customer PO#: N/A
Approved by: SW
DART Invoice #: SO127062/Unknown
PAR/CAR/NCR/SQ/CASE:
Customer QA Ref #

RETURN				
Part Number	Batch/Serial #	Quantity	Customs Value (ea)	Description
D350-567-145	B148986 <i>Chg 001</i>	1	\$1,210	Floor Window Close out <i>Kit complete →</i>
D1038-58B	B137984 <i>Rev B</i>	1	\$50	<i>stock</i>

Details: D350-567-145 was lost from original SO127062 – Tracking number 561296095545.
Heli-Swiss claimed missing part last year 1/6/2017 – NCR117-6206 was opened and a no charge -145 kit was sent on SO129114.
The customer is taken care of.

Special Return/Rework Instructions:

Special Credit Instructions: Place back in stock

SHIPPING	
Shipping Instructions:	Courier Fed-ex
Account #	

RECEIVING	
Receiver:	
Date Received:	mm/dd/yy

CREDIT	
Issue Credit: No	Credit Invoice Amount: \$0.00
Credit Note:	Restocking Fee:
Approval:	Freight:
Date:	Net Credit: \$0.00

Closed by: Close Date: